

A01		MILL'S TEST CERTIFICATE (ACC.TO EN10204 / 3.1)		A02		A10	
Manufacturer: BAS STEEL PROFILE SRL str.Voccalinaia 28, Taraclia, Moldova Phone:+373 78 436 481		No. 1852 Date: 09.01.2024		Transport: ZG0498/H515TZ		BAS STEEL profile	
Customer: P.W. CENTROSTAL-WROCLAW SA		A06 Welded cold sized tubes STEEL Grade S235JRH, Direct welded		B03-B06		B12 Total weight, Kg 22890	
Contract No. 004-PL 04/24		A07 Package wrapped with 6 straps through the side 100% NDT on the weld seam, NDT on the weld seam acc. EN ISO 10883-2:2011		EN 10219-1/2 S235JRH		B08 Total Length, m 8 136,00 (meters)	
Specification Ne 0003 PL 04/24		Plain ends, straight cut from mill		CE		B08 Pieces: 1356	
Order No.				2174		Bundles: 20	
Destination Poland						ISO 9001 QUALITY ASSURANCE MANAGEMENT	

Nr.		B01-B02		B09		B10		B11		Deviation		B08		B12		B13					
Nr. Bundles		Product		Dimension(mm)		Thickness(mm)		Length(mm)				Bundles		Pieces		Netto Weight weight, kg		Brutto weight, kg		Meters	
crt.																					
1	7606\76	1023454	S235JRH-EN 10219-1/2	50x50	2	6 000	+50/-0	1	63	1071 -										378	
2	7607\76	723564	S235JRH-EN 10219-1/2	50x50	2	6 000	+50/-0	1	63	1077 -										378	
3	7608\76	723564	S235JRH-EN 10219-1/2	50x50	2	6 000	+50/-0	1	63	1065 -										378	
4	7602\76	1023454	S235JRH-EN 10219-1/2	50x50	2	6 000	+50/-0	1	63	1070 -										378	
5	7601\76	1023454	S235JRH-EN 10219-1/2	50x50	2	6 000	+50/-0	1	63	1079										378	
6	7600\76	1023454	S235JRH-EN 10219-1/2	50x50	2	6 000	+50/-0	1	63	1065 -										378	
7	7599\76	1023454	S235JRH-EN 10219-1/2	50x50	2	6 000	+50/-0	1	63	1070 -										378	
8	7598\76	1023454	S235JRH-EN 10219-1/2	50x50	2	6 000	+50/-0	1	63	1077 -										378	
9	7597\76	1023454	S235JRH-EN 10219-1/2	50x50	2	6 000	+50/-0	1	63	1068										378	
10	7572\76	1023454	S235JRH-EN 10219-1/2	50x50	2	6 000	+50/-0	1	63	1072 -										378	
11	5761\32	813399	S235JRH-EN 10219-1/2	30x20	2	6 000	+50/-0	1	144	1166 -										864	
12	5760\32	813399	S235JRH-EN 10219-1/2	30x20	2	6 000	+50/-0	1	144	1170 -										864	
13	5765\32	133212	S235JRH-EN 10219-1/2	30x20	2	6 000	+50/-0	1	144	1185 -										864	
14	7067\76	523389	S235JRH-EN 10219-1/2	60x60	3	6 000	+50/-0	1	42	1252										252	
15	7013\76	523459	S235JRH-EN 10219-1/2	60x60	3	6 000	+50/-0	1	42	1257 -										252	
16	7062\76	513459	S235JRH-EN 10219-1/2	60x60	3	6 000	+50/-0	1	42	1226 -										252	
17	4695\76	132510	S235JRH-EN 10219-1/2	60x60	3	6 000	+50/-0	1	42	1156 -										252	
18	4809\76	132510-9	S235JRH-EN 10219-1/2	60x60	3	6 000	+50/-0	1	42	1251 -										252	
19	4810\76	132510-9	S235JRH-EN 10219-1/2	60x60	3	6 000	+50/-0	1	42	1253 -										252	
20	7066\76	513459	S235JRH-EN 10219-1/2	60x60	3	6 000	+50/-0	1	42	1260 -										252	



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Manufacturer: BAS STEEL PROFILE SRL str. Voccalinaia 28, Taraclia, Moldova Phone:+373 78 436 481		No.		1852 Date: 09.01.2024		Transport: ZGO498/H515TZ	
Customer: P.W. CENTROSTAL-WROCLAW SA		A06 Welded cold sized tubes STEEL Grade S235JRH, Direct welded		B03-B06		B12	
Contract No. 004-PL 04/24		A07 Package wrapped with 6 straps through the side 100% NDT on the weld seam, NDT on the weld seam acc. EN ISO 10893-2:2011		EN 10219-1/2 S235JRH		Total weight, Kg 22890	
Specification Ne 0003 PL 04/24		Plain ends, straight cut from mill		CE		Total Length, m 8 136,00 (meters)	
Order No.				2174		Pieces: 1356	
Destination Poland						B08 Bundles: 20	

				Chemical Composition										C71-C92															
B09		B10		B07		C		Si		Mn		S		P		Cr		Ni		Cu		As		N		Al			
Dimension(mm)		W.T.(mm)		Steel		N. Bundles		Heat		x100		x100		x100		x1000		x1000		x100		x100		x100		x1000		x1000	
50x50		2	S235JRH		7606\76		1023454		14,0		2,0		42,0		28,0		35,0		5,0		1,0		1,0				9		
50x50		2	S235JRH		7607\76		723564		13,0		1,6		37,0		26,0		22,0		5,0		1,0		1,0				9		
50x50		2	S235JRH		7608\76		723564		13,0		1,6		37,0		26,0		22,0		5,0		1,0		1,0				9		
50x50		2	S235JRH		7602\76		1023454		14,0		2,0		42,0		28,0		35,0		5,0		1,0		1,0				9		
50x50		2	S235JRH		7601\76		1023454		14,0		2,0		42,0		28,0		35,0		5,0		1,0		1,0				9		
50x50		2	S235JRH		7600\76		1023454		14,0		2,0		42,0		28,0		35,0		5,0		1,0		1,0				9		
50x50		2	S235JRH		7599\76		1023454		14,0		2,0		42,0		28,0		35,0		5,0		1,0		1,0				9		
50x50		2	S235JRH		7598\76		1023454		14,0		2,0		42,0		28,0		35,0		5,0		1,0		1,0				9		
50x50		2	S235JRH		7597\76		1023454		14,0		2,0		42,0		28,0		35,0		5,0		1,0		1,0				9		
50x50		2	S235JRH		7572\76		1023454		14,0		2,0		42,0		28,0		35,0		5,0		1,0		1,0				9		
30x20		2	S235JRH		5761\32		813399		13,0		1,6		37,0		25,0		25,0		5,0		2,0		1,0				9		
30x20		2	S235JRH		5760\32		813399		13,0		1,6		37,0		25,0		25,0		5,0		2,0		1,0				9		
30x20		2	S235JRH		5765\32		133212		10,0		1,6		38,0		23,0		11,0		4,0		1,0		1,0				9		
60x60		3	S235JRH		7067\76		523389		10,0		1,7		41,0		29,0		16,0		4,0		1,0		2,0				9		
60x60		3	S235JRH		7013\76		523459		10,0		1,5		40,0		30,0		30,0		5,0		1,0		1,0				9		
60x60		3	S235JRH		7062\76		513459		10,0		1,4		38,0		31,0		34,0		5,0		1,0		1,0				9		
60x60		3	S235JRH		4695\76		132510		12,0		1,6		43,0		20,0		11,0		2,0		1,0		1,0				9		
60x60		3	S235JRH		4809\76		132510-9		12,0		1,6		43,0		20,0		11,0		2,0		1,0		1,0				9		
60x60		3	S235JRH		4810\76		132510-9		12,0		1,6		43,0		20,0		11,0		2,0		1,0		1,0				9		
60x60		3	S235JRH		7066\76		513459		10,0		1,4		38,0		31,0		34,0		5,0		1,0		1,0				9		

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Manufacturer: BAS STEEL PROFILE SRL str. Voccalinaia 28, Taraclia, Moldova Phone:+373 78 436 481		No. 1852 Date: 09.01.2024		Transport: ZCO498/H515TZ		BAS STEEL profile	
Customer: P.W. CENTROSTAL-WROCŁAW SA		Welded cold sized tubes STEEL Grade S235JRH, Direct welded		B03-B06		B12	
Contract No. 004-PL 04/24		Package wrapped with 6 straps through the side		Total weight, Kg 22890		Total Length, m 8 136,00 (meters)	
Specification Ne 0003 PL 04/24		100% NDT on the weld seam. NDT on the weld seam acc. EN ISO 10893-2:2011		EN 10219-1/2 S235JRH		B08 Pieces: 1356	
Order No.		Plain ends, straight cut from mill		CE		Bundles: 20	
Destination Poland				2174		ISO 9001 QUALITY ASSURANCE MANAGEMENT	

Mechanical Test		Heat		Direction of the		Test		C11		C12		C13		D02		D03	
Dimension(mm)	B09	W.T.(mm)	B10	Grade	Nr. Bundles	Test pieces	temperature	ReH	Mpa	Rm	Mpa	A	%	Ra	µm	Hydraulic	sure, bar,min.
50x50			2 S235JRH	7606\76	1023454	L	ambient	289	289	436	436	32	32				
50x50			2 S235JRH	7607\76	723564	L	ambient	275	275	407	407	33	33				
50x50			2 S235JRH	7608\76	723564	L	ambient	275	275	407	407	33	33				
50x50			2 S235JRH	7602\76	1023454	L	ambient	289	289	436	436	32	32				
50x50			2 S235JRH	7601\76	1023454	L	ambient	289	289	436	436	32	32				
50x50			2 S235JRH	7600\76	1023454	L	ambient	289	289	436	436	32	32				
50x50			2 S235JRH	7599\76	1023454	L	ambient	289	289	436	436	32	32				
50x50			2 S235JRH	7598\76	1023454	L	ambient	289	289	436	436	32	32				
50x50			2 S235JRH	7597\76	1023454	L	ambient	289	289	436	436	32	32				
50x50			2 S235JRH	7572\76	1023454	L	ambient	299	299	431	431	28	28				
30x20			2 S235JRH	5761\32	813399	L	ambient	299	299	431	431	28	28				
30x20			2 S235JRH	5760\32	813399	L	ambient	299	299	387	387	30	30				
30x20			2 S235JRH	5765\32	133112	L	ambient	314	314	431	431	25	25				
60x60			3 S235JRH	7067\76	523389	L	ambient	299	299	402	402	28	28				
60x60			3 S235JRH	7062\76	513459	L	ambient	309	309	407	407	28	28				
60x60			3 S235JRH	4695\76	132510	L	ambient	294	294	402	402	33	33				
60x60			3 S235JRH	4809\76	132510-9	L	ambient	299	299	397	397	29	29				
60x60			3 S235JRH	4810\76	132510-9	L	ambient	299	299	397	397	29	29				
60x60			3 S235JRH	7066\76	513459	L	ambient	309	309	407	407	28	28				

We state on our sole responsibility that the delivered products are in conformity with production standards or with contract Addendums.  
Visual inspection: checked without any objection  
Tolerances on dimensions and shape: pass

Signature of the QCD representative,  
Eng.Nekit Yuri

Drawn  
AP,  
Eng.Filipov Nicolai

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